

Work Order ID 54489

December 10, 2009 9:01:54 AM



Page 1

Item ID: D412-724-044

Accept



Setup Start



Revision ID:

Stop



Item Name: Head Rest Assembly, RH

Start Date: 12/10/09 Start Qty: 1.00



Cust Item ID:

Required Date: 12/11/09 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

If D412-724-044 is a W/O on it's own, Photocopy bluefile and create labels per
PPP D412-724-044 CHG001

N/A. (54489)

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/12/14 34 (R)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

2) 8/12/15

(40)

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Item ID: D412-724-044

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Start Date: 12/10/09 Start Qty: 1.00



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Customer:

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Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-724-044! Location: _____ PPP Rev: _____

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

PP 54489 9/12/15 sl R

12.09.12.15

12.09.12.15

Picklist Print

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Work Order ID: 54489

Parent Item: D412-724-044

Parent Item Name: Head Rest Assembly, RH

Comments:

Start Date: 12/10/09

Required Date: 12/11/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN525-10R6



Screw

Purchased

No

120

Each

110.0000

4.0000

9/12/14

sl

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

110

101203

110

120

Each

3.0000

1.0000

4x

9/12/14 sl

D3303-041



Head Rest

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

44448

3

120

Each

17.0000

1.0000

1

9/12/14

sl

D3304-044



Tube Assembly

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

17

42173

7

44356

10

1 sl

10

25.3 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart Head Rest.

25.4 PARTS LIST

QTY -011	QTY -041	QTY -043	QTY -044	Part Number	Description
X				D412-724-011	Dart Head Rest Kit, for 205/212/412
2	X			D412-724-041	Head Rest Assembly, Center
1		X		D412-724-043	Head Rest Assembly, LH
1			X	D412-724-044	Head Rest Assembly, RH
	1	1	1	D3303-041	Head Rest
	1			D3304-041	Tube Assembly
		1		D3304-043	Tube Assembly
			1	D3304-044	Tube Assembly
	4	4	4	AN525-10R6	Screw

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25-00-00

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